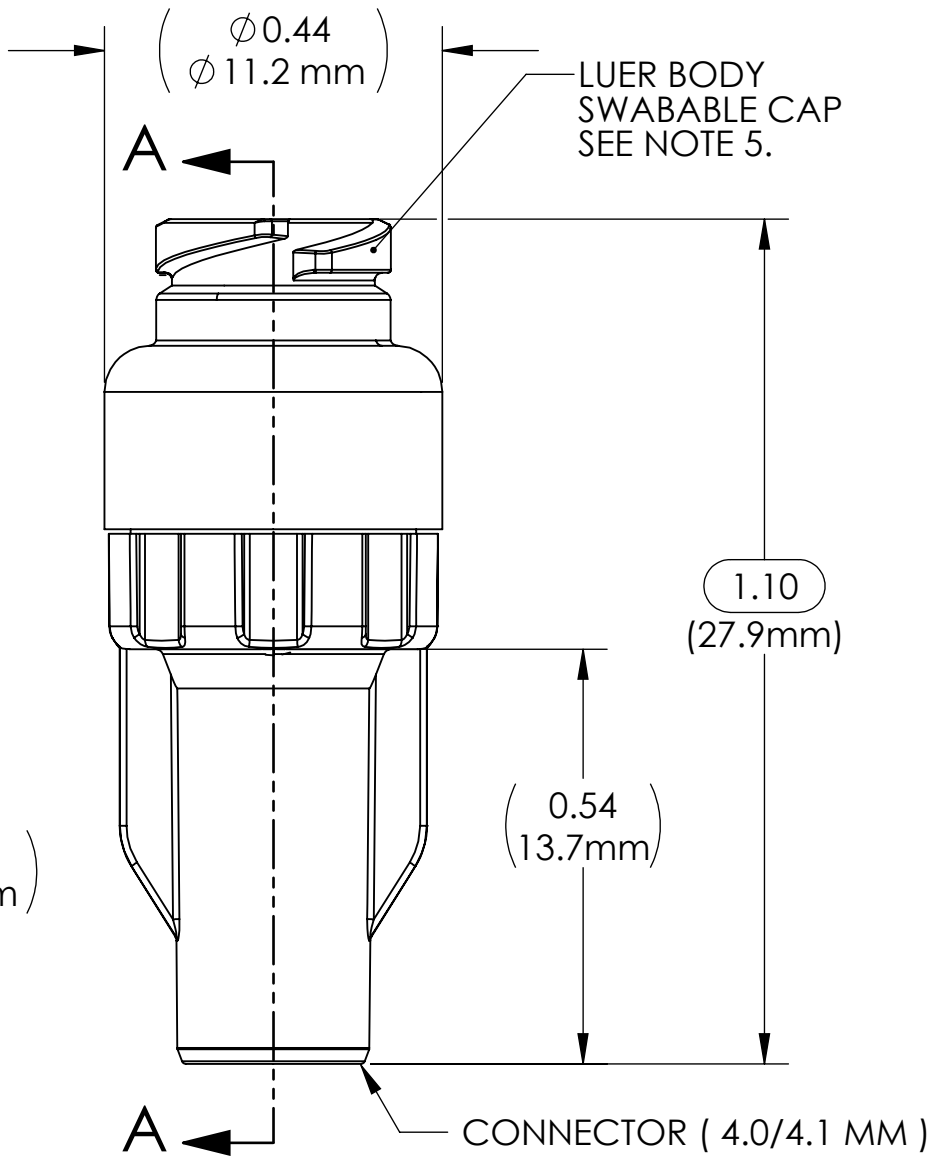
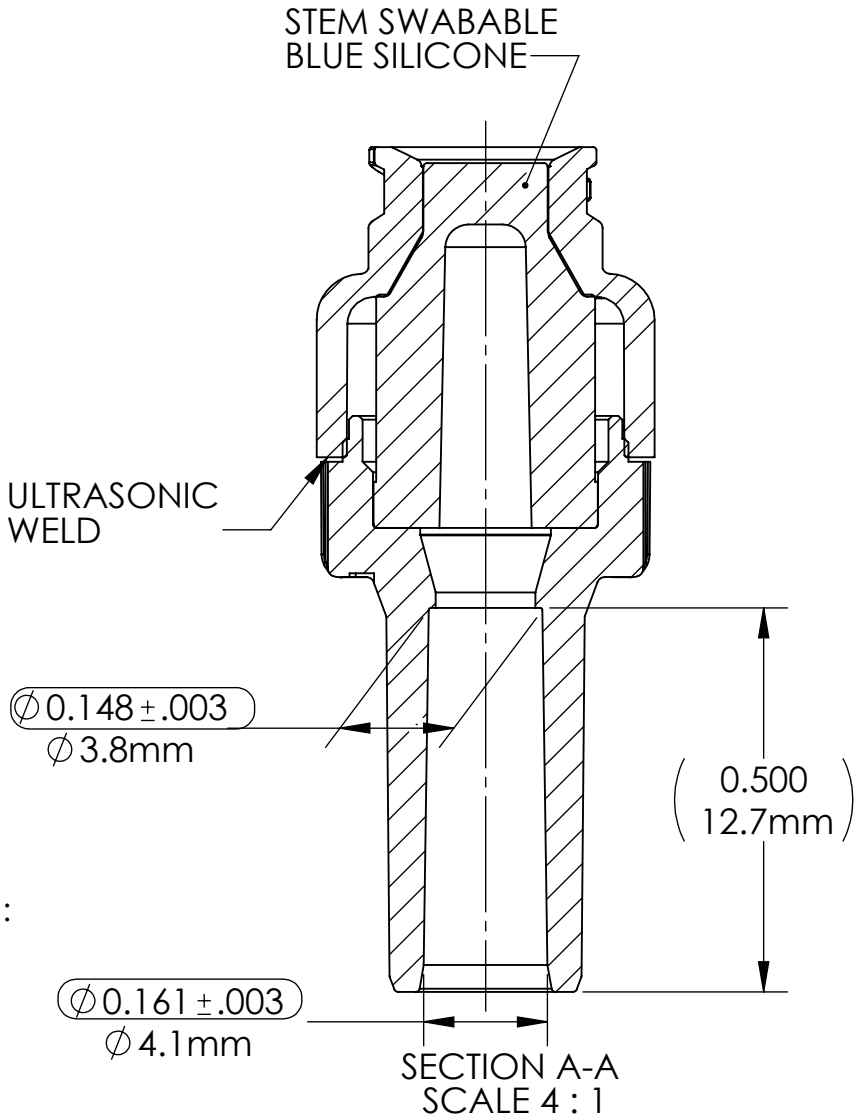
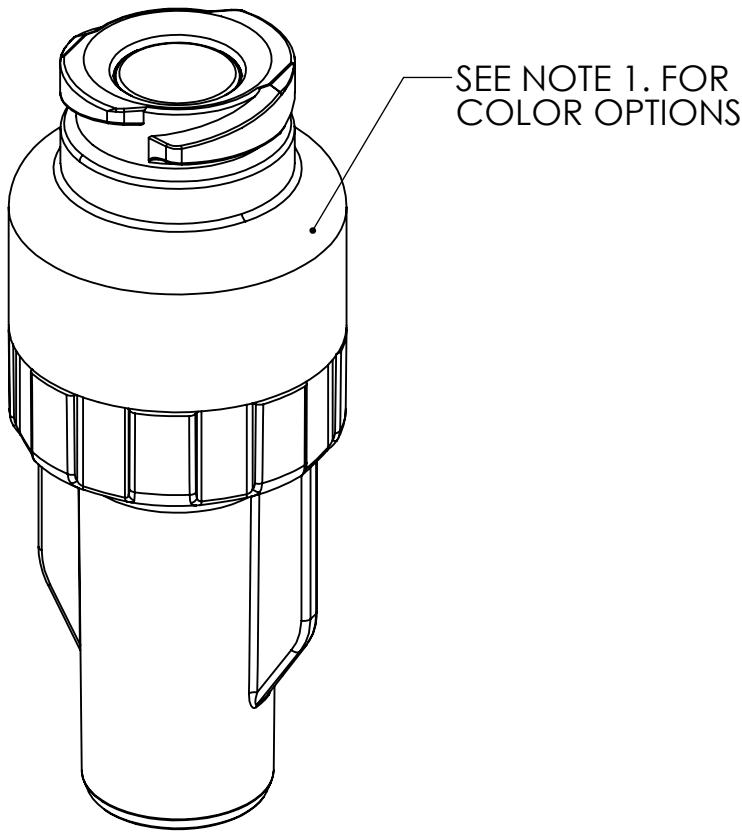


REVISION HISTORY			
REV	DESCRIPTION (ECO)	DATE	APPROVED
C	ADD ISO80369-7 TO NOTE, ECO 8017	04/28/18	AK
D	REMOVE SUFFIX 524, ECO 10089	08/28/19	AK



NOTES:

- SUFFIX "XXX" INDICATES LUER BODY SWABABLE CAP MATERIAL AND COLOR :
24 - CLEAR POLYCARBONATE
24R - CLEAR POLYCARBONATE WITH RED COLORANT
24G- CLEAR POLYCARBONATE WITH GREEN COLORANT
24Y - CLEAR POLYCARBONATE WITH YELLOW COLORANT
- CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
- DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- ALL DIMENSIONS ARE IN INCHES WITH THE NOMINAL DIMENSIONS IN MILLIMETERS BELOW.
- LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). (40 PSI NOMINAL) .
BIOCOMPATABILITY: PASSES ISO 10993, PART 1.
MATERIALS: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP FREE, AND NOT MADE WITH NATURAL RUBBER LATEX.
POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS.

QUALITY CRITERIA:	
O.D. FLASH:	0.015 MAX. (0.4mm)
GATE VESTIGE:	0.01 MAX. (0.3mm)
EMBEDDED PARTICLES, BUBBLES,SPOTS, STAINS:	0.3mm ² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	DMC	DATE	10/03/16
APPROVED BY		DATE	
MATERIAL			
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION	
SIZE	B	SCALE	2:1

		TITLE	
		Tube End Port 4.0/4.1mm	
SIZE	B	DRAWING NO.	C2455400XXX
SCALE	2:1	DO NOT SCALE DRAWING	
SHEET	1 OF 2	REV	D

DRAWING NO. C2455400XXX		REV D	Customer Drawing		REVISION HISTORY			
REV	DESCRIPTION (ECO)			DATE	APPROVED			
C	ADD ISO80369-7 TO NOTE, ECO 8017			04/28/18	AK			
D	REMOVE SUFFIX 524, ECO 10089			08/28/19	AK			

BILL OF MATERIAL:

SUFFIX	LUER BODY CAP	CONNECTOR	STEM
24	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238
24R	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118 WITH RED COLORANT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238
24G	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118 WITH GREEN COLORANT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238
24Y	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118 WITH YELLOW COLORANT	CLEAR POLYCARBONATE MAKROLON Rx 1805 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY
DMC

APPROVED BY

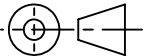
MATERIAL

FINISH

DATE 10/03/16

DATE

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

THIRD ANGLE PROJECTION

SIZE
B

SCALE
2:1

TITLE
Tube End Port 4.0/4.1mm

DRAWING NO.
C2455400XXX

DO NOT SCALE DRAWING

REV
D

SHEET
2 OF 2

 Halkey-Roberts